



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4070-041
Job Sheet 177474



Part No: D4070-041

Job Qty: 6 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 5/31/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP rev A 10.02.16 new issue EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		5/31/18	0.00	0.00	Start Up Waterjet		ac 18/05/15
100	Waterjet	6 pcs		5/31/18	0.00	0.19	Waterjet1		ac 18/05/15
120	QC	6 pcs		5/31/18	0.00	0.00	QC8		38
130	Brake NC	6 pcs		5/31/18	0.02	0.67	Brake NC 1		9-89 DAS
140	QC	6 pcs		5/31/18	0.00	0.00	QC5		38
150	Small Fab	6 pcs		5/31/18	0.00	0.37	Small Fab-5		9-89
160	QC	6 pcs		5/31/18	0.00	0.00	QC5		
170	Packaging	6 pcs		5/31/18	0.00	0.00	Packaging3-2		JUL 12 2018
180	QC21-SA	6 Ea		5/31/18	0.00	0.00	QC21		JUL 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.1140 sf (.019 ea)	90-Start up Operation	
D2182B	Rubber Cushion - Black (\$Per Foot)	.9000 ft (.15 ea)	150-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	196	0
150-Small Fab	D2182B	1	4,538	0



Container No: S071479



Part: D4070-041

Job No: 177474

Serial No/Batch: S071479

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 05/15/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
2	Clamp	0.375Inches ± 0.010	0.385 0.365		
3	Clamp	0.750Inches ± 0.010	0.760 0.740		
4	Clamp	0.375Inches ± 0.010	0.385 0.365		
5	Clamp	2.903Inches ± 0.010	2.913 2.893		
6	Clamp	3.653Inches ± 0.010	3.663 3.643		
7	Clamp	0.063Inches ± 0.010	0.073 0.053		

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